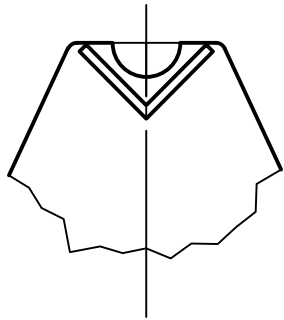


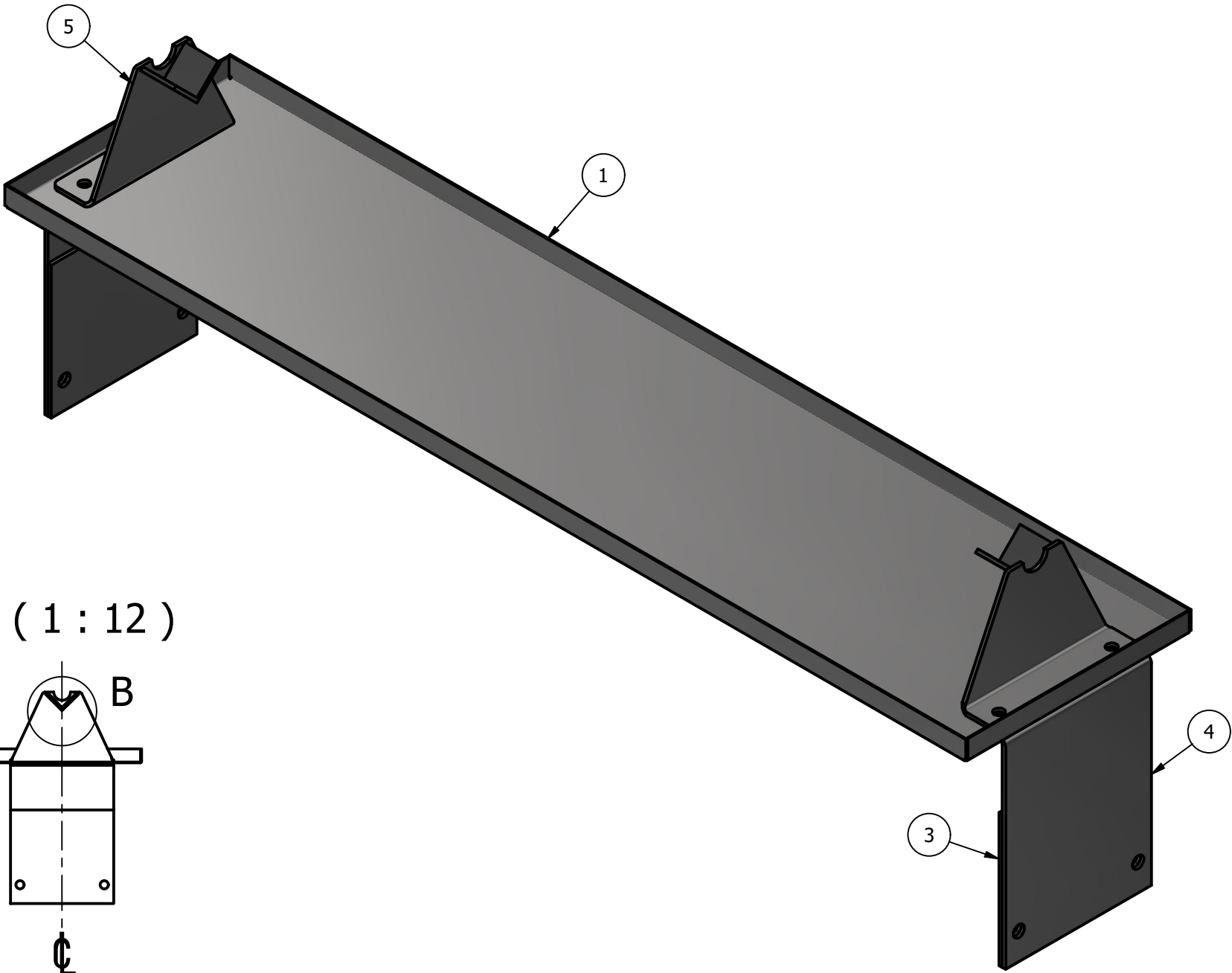
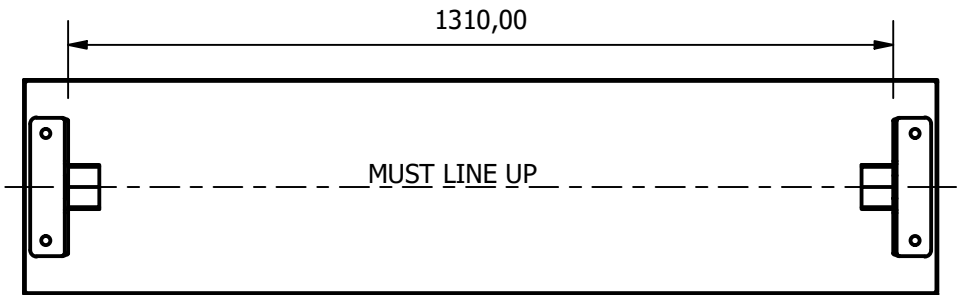
SHEET SIZE: A3 DO NOT SCALE
APPROX. WEIGHT: 19.723 kg

THIRD ANGLE PROJECTION

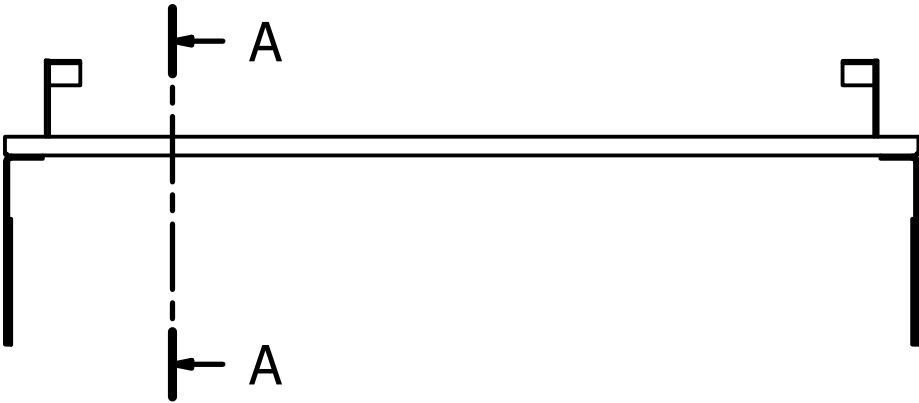
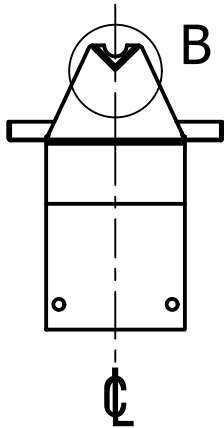
PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	Tray	SHEET 2
3	2	Plate	SHEET 4
4	2	Angled Bracket	SHEET 4
5	2	Stand Assy	SHEET 3



B (1 : 4)



A-A (1 : 12)



	Perpendicularity/ Squareness		Symmetry		Profile of a Surface
	Position		Flatness		Cylindricity
	Parallelism		Profile of a line		Concentricity and Coaxiality
All Weld procedures applied to this product shall be in accordance with EN ISO 15614-1. All welder qualification applied to this product shall be in accordance with EN ISO 9606-1. Welds to be 6mm leg fillet welds (USO) Where Butt welds are not specified Fillet welds or Fillet sealer welds shall apply. Holes to be in tolerance of dimensions +/- 2mm along beams and square (USO) All Overall tolerances shall be +/- 2mm and or EN 1090-2 annexe D (USO) All connections to be two bolts Minimum supplied to Grade 8.8 SB (USO) (EN 15408-1) non-preloaded Bolts USO					
1. DO NOT SCALE FROM DRAWING 2. ALL DIMENSIONS TO BE CHECKED 3. DIMENSIONS ARE IN MILLIMETERS UNLESS OTHERWISE NOTED					

CUSTOMER

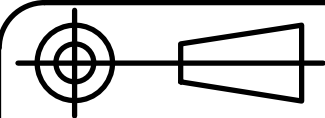
YOUR LOGO
AND
ADDRESS

FABRICATION TOLERANCES		MACHINING TOLERANCES	
0	+/- 3.00 mm	0	+/- 1.00 mm
0.0	+/- 2.00 mm	0.0	+/- 0.50 mm
0.00	+/- 1.00 mm	0.00	+/- 0.20 mm
0.000	+/- 0.50 mm	0.000	+/- 0.10 mm

FABRICATION TOLERANCES		MACHINING TOLERANCES	
0	+/- 3.00 mm	0	+/- 1.00 mm
0.0	+/- 2.00 mm	0.0	+/- 0.50 mm
0.00	+/- 1.00 mm	0.00	+/- 0.20 mm
0.000	+/- 0.50 mm	0.000	+/- 0.10 mm

DRAWING TITLE	
DESCRIPTION	Roller Wash Tray
PART No	Assembly1
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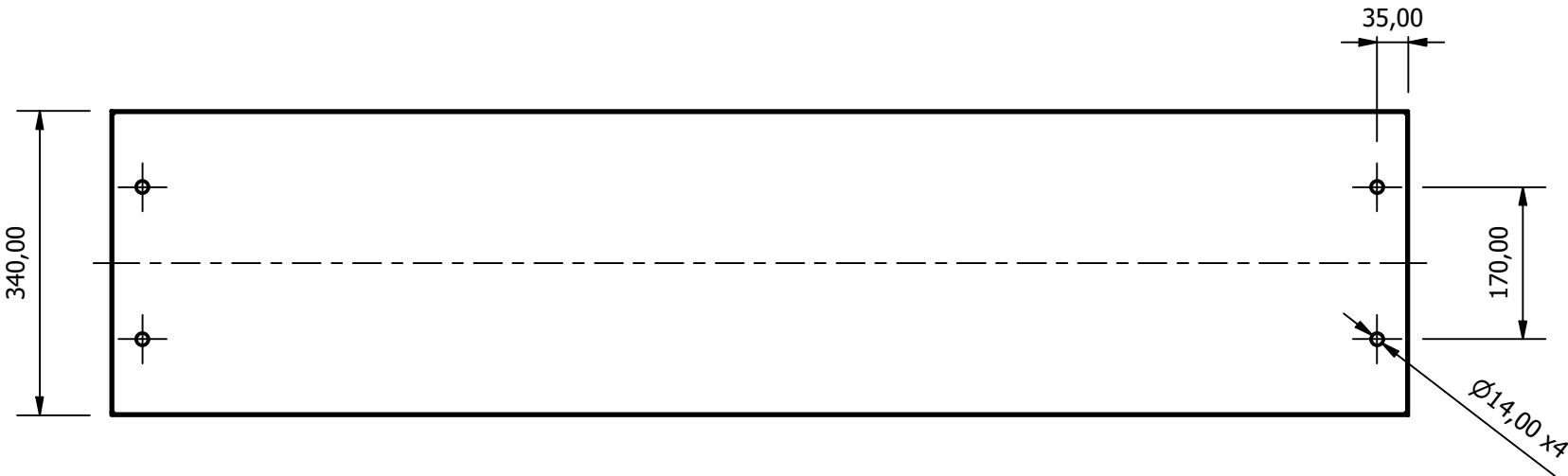
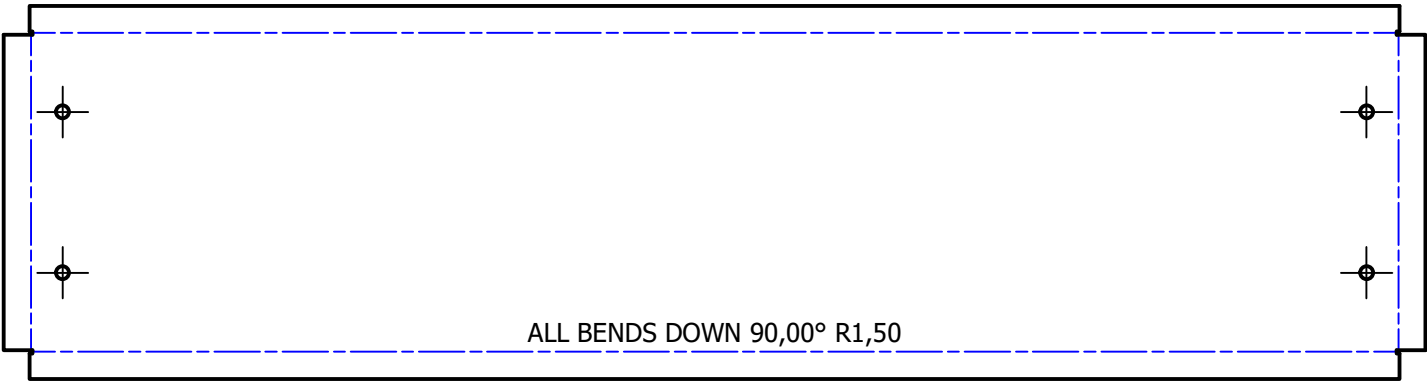
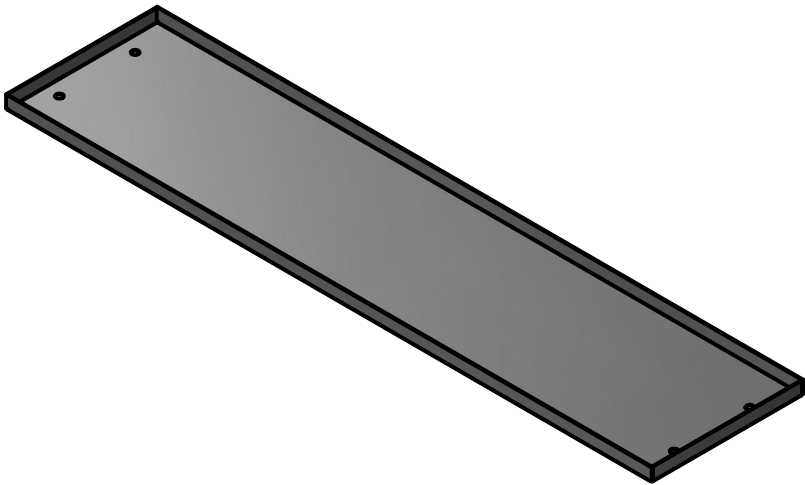
DRAWING DETAILS		
DRAWN BY - JRT		DATE - 27/04/2012
CHECKED BY -		DATE -
MATERIAL		
FINISH		Natural
DRAWING No		26-3038-JT
SHEET DETAILS		1 / 4 REV -



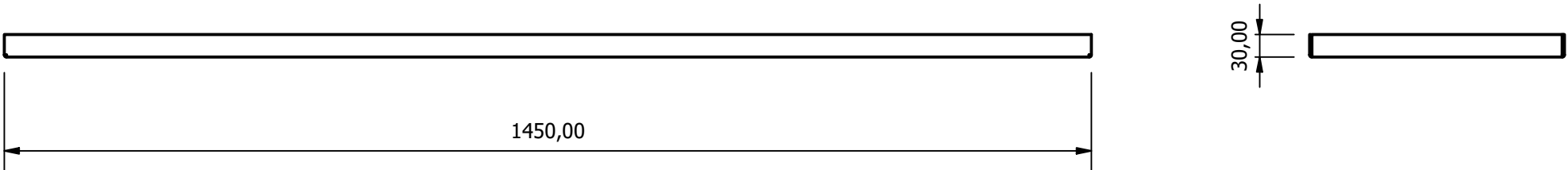
THIRD ANGLE PROJECTION

SHEET SIZE: A3 DO NOT SCALE
APPROX. WEIGHT: 7.087 kg

MATERIAL - 1.5mm STAINLESS STEEL



SAVED ALSO AS A DXF
(FOR LASER IF REQUIRED)



	Perpendicularity/ Squareness		Symmetry		Profile of a Surface
	Position		Flatness		Cylinricity
	Parallelism		Profile of a line		Concentricity and Coaxiality
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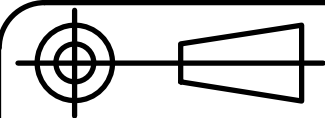
CUSTOMER

YOUR LOGO
AND
ADDRESS

FABRICATION TOLERANCES		MACHINING TOLERANCES	
0	+/- 3.00 mm	0	+/- 1.00 mm
0.0	+/- 2.00 mm	0.0	+/- 0.50 mm
0.00	+/- 1.00 mm	0.00	+/- 0.20 mm
0.000	+/- 0.50 mm	0.000	+/- 0.10 mm

DRAWING TITLE	
DESCRIPTION Roller Wash Tray	
PART No Tray	
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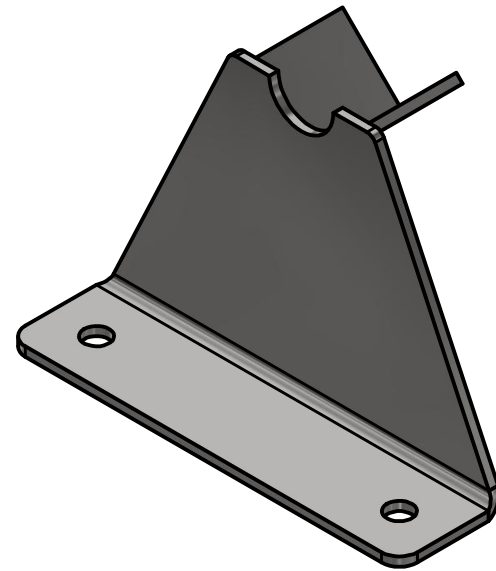
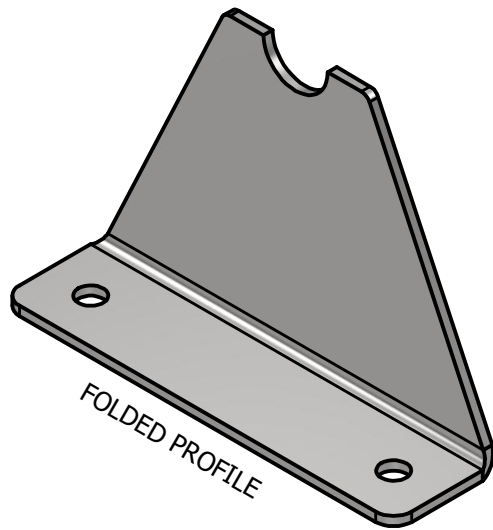
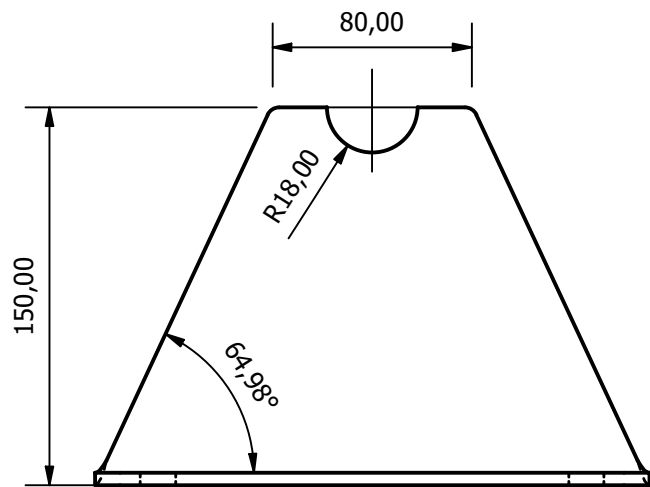
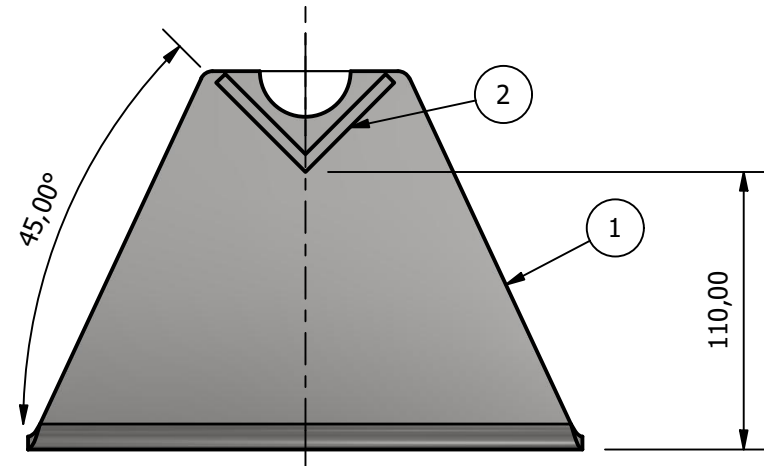
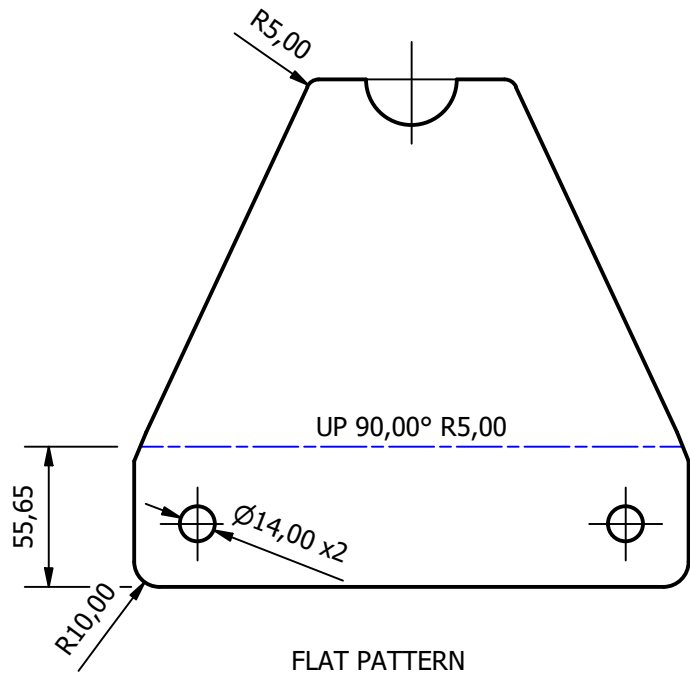
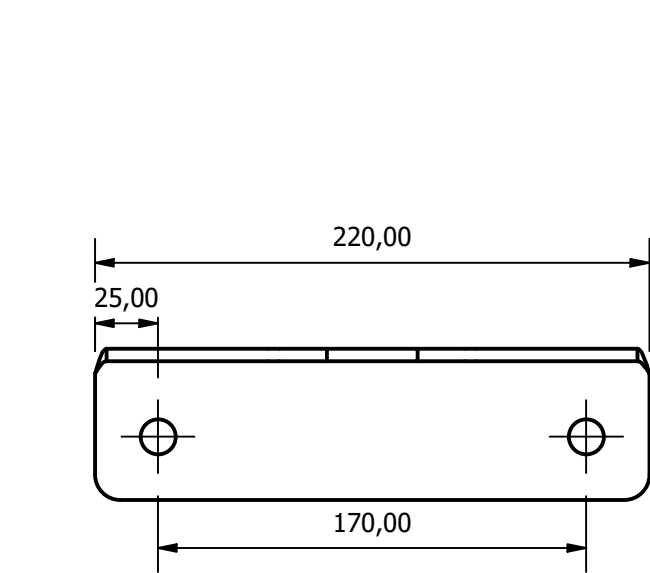
DRAWING DETAILS		
DRAWN BY - JRT		DATE - 27/04/2012
CHECKED BY -		DATE -
MATERIAL		Stainless Steel
FINISH		
DRAWING No		26-3038-JT
SHEET DETAILS		2 / 4 REV -



SHEET SIZE: A3 DO NOT SCALE
APPROX. WEIGHT: 1.511 kg

THIRD ANGLE PROJECTION

PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	Roller Seat	5mm STAINLESS STEEL
2	1	50x5 SS angle	TIG WELD TO SEAT



SAVED ALSO AS A DXF
(FOR LASER IF REQUIRED)

ASSEMBLY
QTY - 2

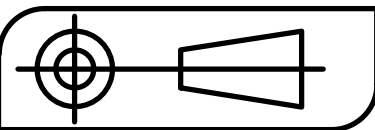
	Perpendicularity/ Squareness		Symmetry		Profile of a Surface
	Position		Flatness		Cylindricity
	Parallelism		Profile of a line		Concentricity and Coaxiality
All Weld procedures applied to this product shall be in accordance with EN ISO 15614-1. All welder qualification applied to this product shall be in accordance with EN ISO 9606-1. Welds to be 6mm leg fillet welds (USO) Where Butt welds are not specified Fillet welds or Fillet sealer welds shall apply. Holes to be in tolerance of dimensions +/- 2mm along beams and square (USO) All Overall tolerances shall be +/- 2mm and or EN 1090-2 annexe D (USO) All connections to be two bolts Minimum supplied to Grade 8.8 SB (USO) (EN 15408-1) non-preloaded Bolts USO			1. DO NOT SCALE FROM DRAWING 2. ALL DIMENSIONS TO BE CHECKED 3. DIMENSIONS ARE IN MILLIMETERS UNLESS OTHERWISE NOTED		

CUSTOMER
YOUR LOGO AND ADDRESS

FABRICATION TOLERANCES		MACHINING TOLERANCES	
0	+/- 3.00 mm	0	+/- 1.00 mm
0.0	+/- 2.00 mm	0.0	+/- 0.50 mm
0.00	+/- 1.00 mm	0.00	+/- 0.20 mm
0.000	+/- 0.50 mm	0.000	+/- 0.10 mm

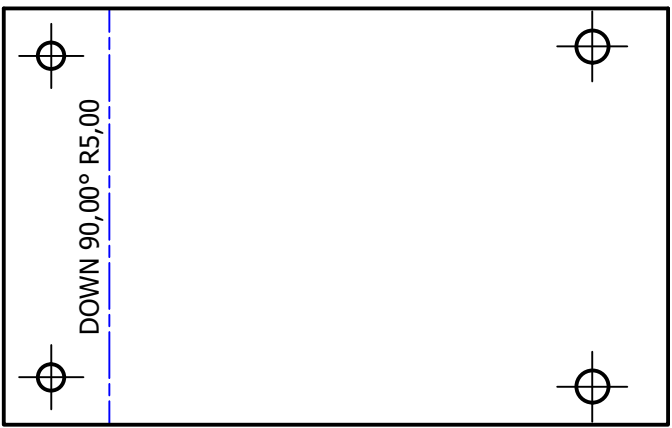
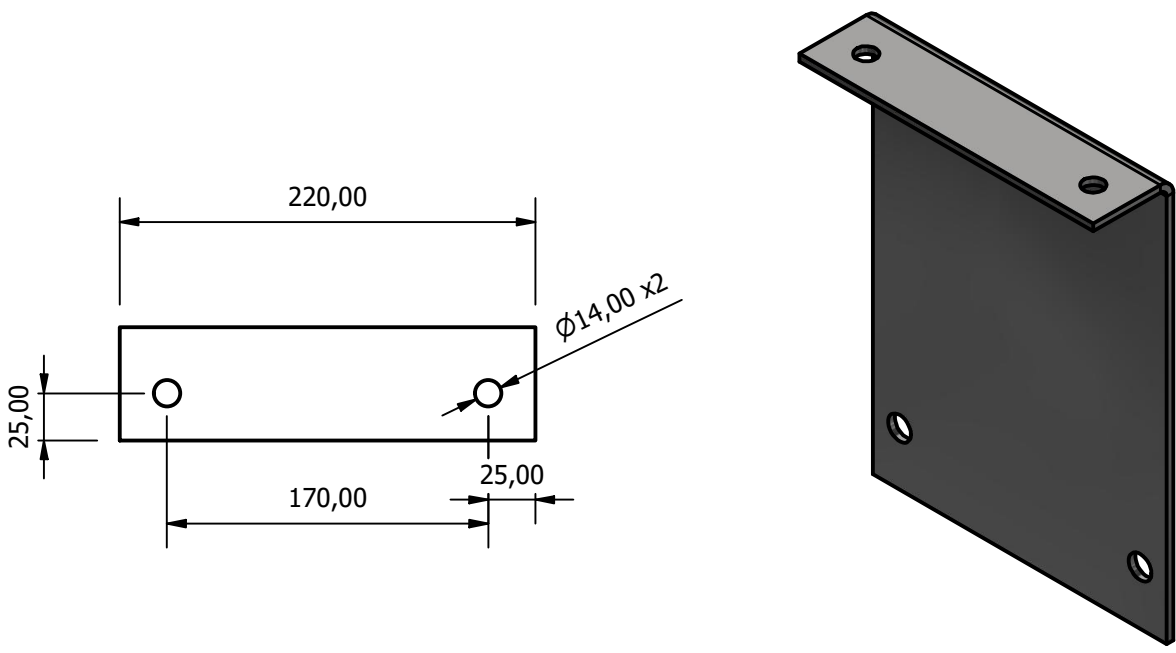
DRAWING TITLE	
DESCRIPTION	Roller Wash Stand
PART No	Stand Assy
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DRAWING DETAILS		
DRAWN BY - JRT		DATE - 10/10/2026
CHECKED BY -		DATE -
MATERIAL		
FINISH		
DRAWING No		26-3038-JT
SHEET DETAILS		3 / 4 REV -



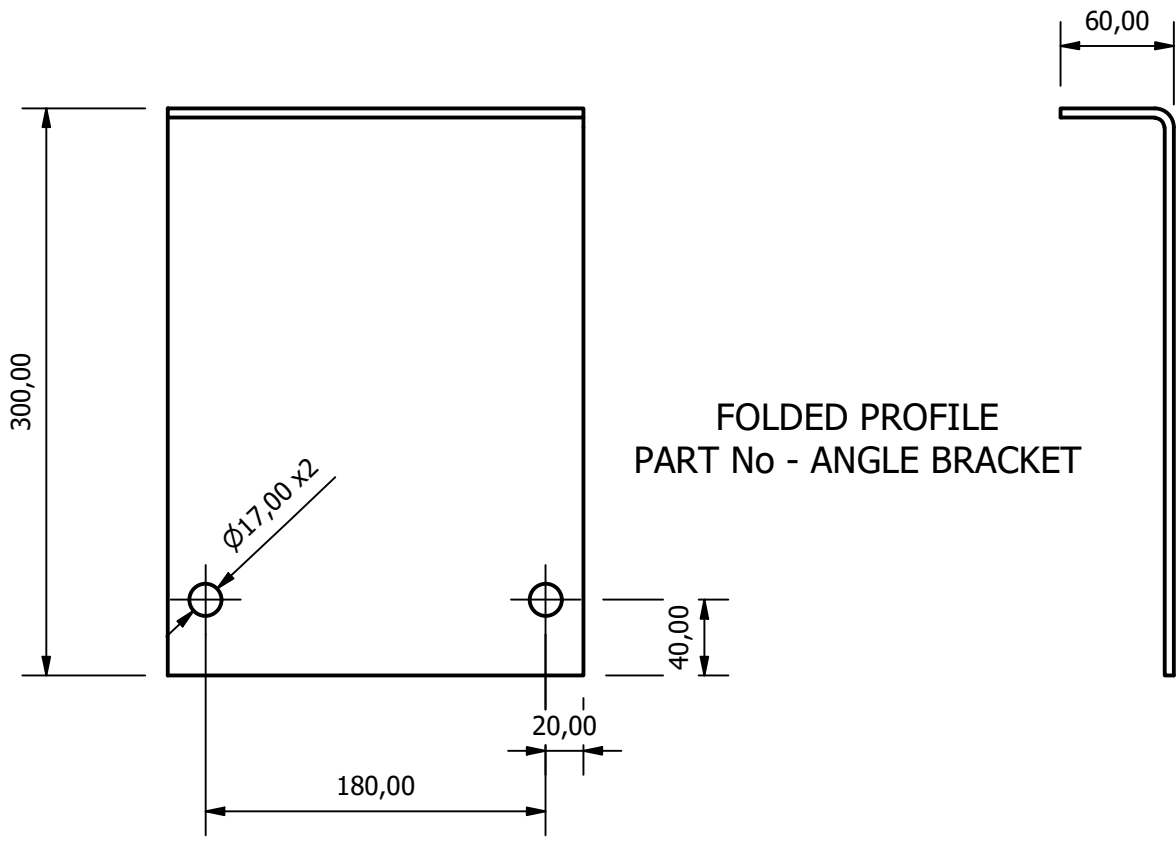
SHEET SIZE: A3 DO NOT SCALE
APPROX. WEIGHT: 3.065 kg

THIRD ANGLE PROJECTION

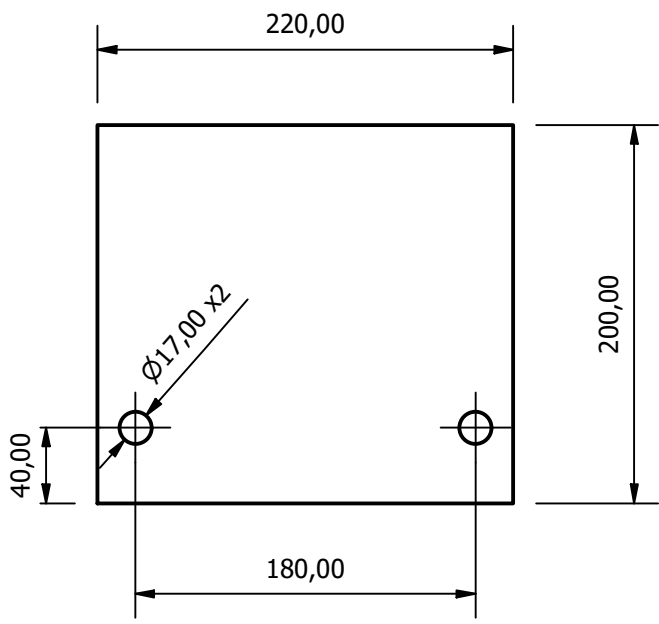


FLAT PATTERN
PART No - ANGLE BRACKET

SAVED ALSO AS A DXF
(FOR LASER IF REQUIRED)



FOLDED PROFILE
PART No - ANGLE BRACKET



PART No - PLATE

	Perpendicularity/ Squareness		Symmetry		Profile of a Surface
	Position		Flatness		Cylinricity
	Parallelism		Profile of a line		Concentricity and Coaxiality
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CUSTOMER

YOUR LOGO
AND
ADDRESS

FABRICATION TOLERANCES		MACHINING TOLERANCES	
0	+/- 3.00 mm	0	+/- 1.00 mm
0.0	+/- 2.00 mm	0.0	+/- 0.50 mm
0.00	+/- 1.00 mm	0.00	+/- 0.20 mm
0.000	+/- 0.50 mm	0.000	+/- 0.10 mm

DRAWING TITLE

DESCRIPTION
PLATES

PART No
Angled Bracket

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DRAWING DETAILS		
DRAWN BY - JRT		DATE - 27/04/2012
CHECKED BY -		DATE -
MATERIAL	Stainless Steel	
FINISH		
DRAWING No	26-3038-JT	
SHEET DETAILS	4 / 4	REV -